

ELECTROLS UPGRADE AND REPLACEMENT SERVICE INSTRUCTION

How to properly upgrade the gray box Electrols to S1 Electrols, and how to replace the S1 Electrols PC Board



| STANDARD MODELS | <u>Procedures</u> | <u>Page</u> |
|-----------------|------------------------------------|-------------|
| • 550 | Important Features | 2 |
| (955.xxxx.xxx) | 1 Phase Gray Box Electrols Upgrade | 3 |
| | 3 Phase Gray Box Electrols Upgrade | |
| 4.400 | 3 Phase Motor Startup | 15 |
| • 1400 | | |
| (914.xxxx.xxx) | | |

*Note: Instructions relating to Standard 1400 models also apply to Standard 1200 and 2800 models.





| BISON MODELS | <u>Procedures</u> | <u>Page</u> |
|---|---|----------------|
| • BISON (818.xxxx.xxx) (826.xxxx.xxx) | Important Features 1 Phase Gray Box Electrols Upgrade 3 Phase Gray Box Electrols Upgrade S1 Electrols PC Board Replacement 3 Phase Motor Startup | 11 12 14 |
| • BISON E | | |



(818E.xxxx.xxx) (826E.xxxx.xxx)



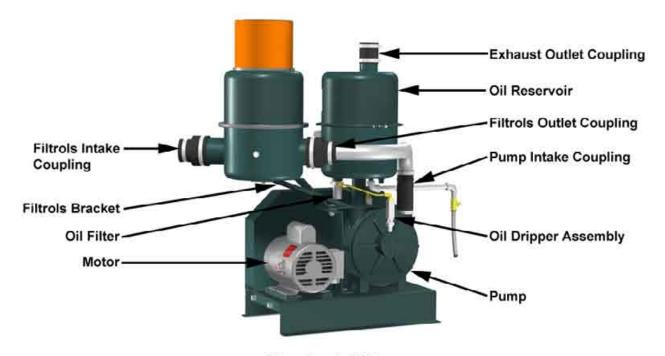






STANDARD

Standard Models Important Features



Standard 550



STANDARD

1 Phase Gray Box Electrols Upgrade

How to upgrade gray box Electrols to S1 Electrols on all 1 phase Standard models.

- 1. Secure disconnect.
- 2. Disconnect gray box Electrols.
 - a. Disconnect power source wires from L1, L2, and GND. Remove cord grip and power source wires from gray box Electrols.
 - Disconnect motor wires from 2T1, 4T2, and motor ground.
 Remove cord grip and motor wires from gray box Electrols.
 - Disconnect moisture alarm probe wires from P1 and P2.
 Remove wires from cord grip.
 - d. Disconnect remote switch wires from R1, R2, and RL. Remove wires from cord grip.
- 3. Discard gray box Electrols.
- 4. Install S1 Electrols using the 4 mounting holes.
- 5. Remove the cover screws and cover.

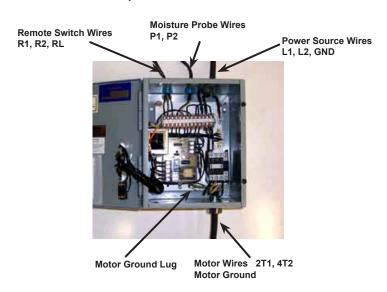
Note: There will be 2 wires under L1 screw and 2 wires under GND screw.

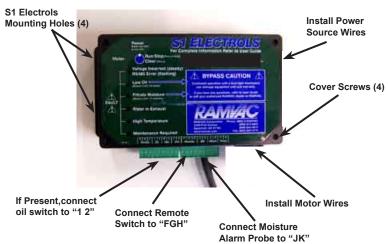
- Install cord grip and power source wires in side knockout on S1 Electrols.
 - a. Connect power source wires to L1, L2, and GND.
- 7. Install cord grip and motor wires to bottom knockout on S1 Electrols.
 - a. Connect motor wires to L1, M1 and GND.
- 8. Install cover using the screws previously removed.
- If present, disconnect oil switch (spade terminals) from moisture alarm cord.
 - a. Connect supplied extensions to wires coming from oil switch and connect to terminals 1 and 2 on terminal plug "12DE34".
- Connect moisture alarm probe wires to terminals J and K on terminal plug "56JK78".

Note: If Electrols is part of a VSC or MPC, refer to "VSC or MPC User Guide" for further installation instructions.

- 11. Connect low voltage remote switch wires to terminal plug FGH.
 - a. Connect switch wire to F.
 - b. Connect light wire to G.
 - c. Connect common wire to H.

1 Phase Gray Box Electrols Note: Gray Box Electrols have several variations





STANDARD

3 Phase Gray Box Electrols Upgrade

How to upgrade gray box Electrols to S1 Electrols on all 3 phase Standard models.

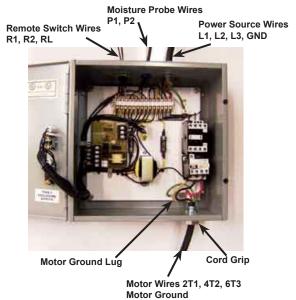
- 1. Secure Disconnect.
- 2. Remove items from gray box Electrols.
 - a. Disconnect power source wires from L1, L2, L3 and GND.
 Remove cord grip and power source wires from gray box Electrols.
 - Disconnect motor wires from 2T1, 4T2, 6T3 and motor ground.
 Remove cord grip and motor wires from gray box Electrols.
 - c. Disconnect moisture alarm probe wires from P1 and P2. Remove wires from cord grip.
 - d. Disconnect remote switch wires from R1, R2, and RL. Remove wires from cord grip.
- 3. Discard gray box Electrols.
- 4. Install motor starter.
- 5. Install S1 Electrols using the 4 mounting holes.
- Install cord grip and power source wires into top knockout on motor starter.
 - a. Connect power source wires to L1, L2, L3 and GND.
- Install cord grip and motor wires into bottom knockout on motor starter.
 - a. Connect motor wires to 2T1, 4T2, 6T3 and motor ground.
- 8. Install motor control wires marked C1, C2, C3, and GND from
 - S1 Electrols into bottom knockout on motor starter.
 - a. Connect wires C1, C2, C3, and GND to appropriate terminals.
- If present, disconnect oil switch (spade terminals) from moisture alarm cord.
 - a. Connect supplied extensions to wires coming from oil switch and connect to terminals 1 and 2 on terminal plug "12DE34".
- 10. Connect moisture alarm probe wires to terminals J and K on terminal plug "56JK78".

Note: If Electrols is part of a VSC or MPC, refer to "VSC or MPC Manual" for further installation instructions.

- 11. Connect low voltage remote switch wires to terminal plug "FGH".
 - a. Connect switch wire to F.
 - b. Connect light wire to G.
 - c. Connect common wire to H.
- 12. Perform "3 Phase Motor Startup" procedure.

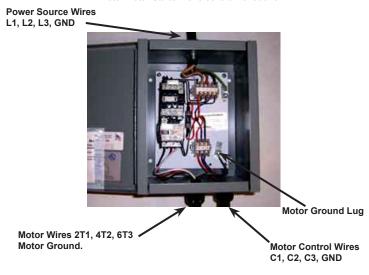
3 Phase Gray Box Electrols

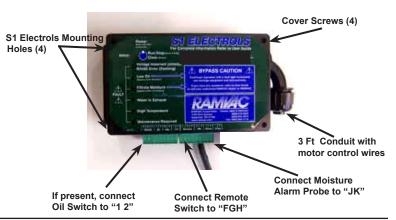
Note: Gray Box Electrols have several variations



Motor Starter

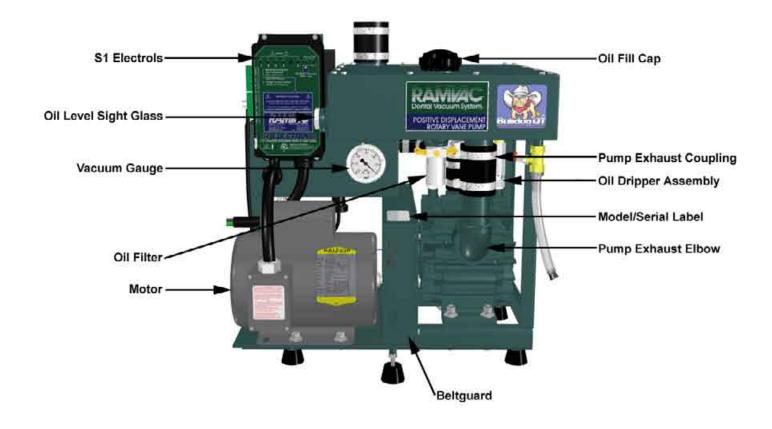
Note: Motor Starter have several variations

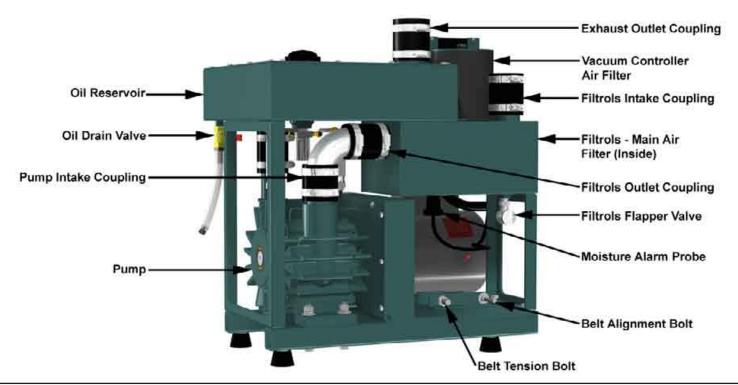




BULLDOG

Bulldog Models Important Features





BULLDOG

1 Phase Gray Box Electrols Upgrade

How to upgrade gray box Electrols to S1 Electrols on all 1 phase Bulldog models.

- 1. Secure Disconnect.
- 2. Remove items from gray box Electrols.
 - Disconnect power source wires from L1, L2, and GND. Remove cord grip and power source wires from gray box Electrols.
 - Disconnect motor wires from 2T1, 4T2, and motor ground.
 Remove cord grip and motor wires from gray box Electrols.
 - Disconnect moisture alarm probe wires from P1 and P2.
 Remove wires from cord grip.
 - d. Disconnect remote switch wires from R1, R2, and RL.
 Remove wires from cord grip.
- 3. Discard gray box Electrols.
- 4. Install S1 Electrols using the 4 mounting holes.
- 5. Remove the cover screws and cover.

Note: There will be 2 wires under L1 screw and 2 wires under GND screw.

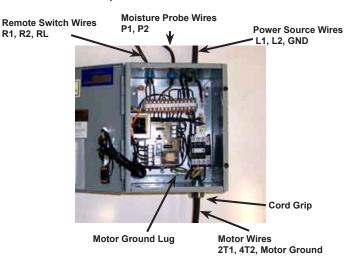
- Install cord grip and power source wires in side knockout on S1 Electrols.
 - a. Connect power source wires to L1, L2, and GND.
- 7. Install cord grip and motor wires to bottom knockout on S1 Electrols.
 - a. Connect motor wires to L1, M1 and GND.
- 8. Install cover using the screws previously removed.
- Connect moisture alarm probe wires to terminals J and K on terminal plug "56JK78"

Note: If Electrols is part of a VSC or MPC, refer to "VSC or MPC Manual" for further installation instructions.

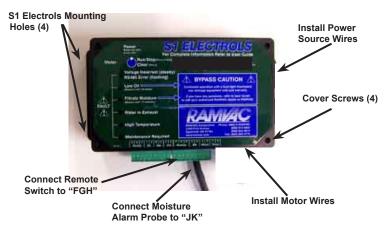
- 10. Connect low voltage remote switch:
 - a. Connect switch wire to F.
 - b. Connect light wire to G.
 - c. Connect common wire to H.

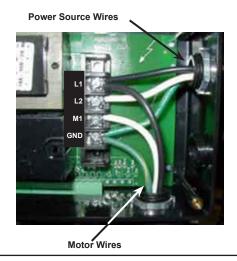
1 Phase Gray Box Electrols

Note: Gray Box Electrols have several variations



S1 Electrols





BULLDOG

3 Phase Gray Box Electrols Upgrade

How to upgrade gray box Electrols to S1 Electrols on 3 phase Bulldog models.

- 1. Secure Disconnect.
- 2. Remove items from gray box electrols.
 - a. Disconnect power source wires from L1, L2, L3 and GND.
 Remove cord grip and power source wires from gray box Electrols.
 - b. Disconnect motor wires from 2T1, 4T2, 6T3 and motor ground. Remove cord grip and motor wires from gray box Electrols.
 - Disconnect moisture alarm Probe wires from P1 and P2.
 Remove wires from cord grip.
 - d. Disconnect remote switch wires from R1, R2, and RL.
 Remove wires from cord grip.
- 3. Discard gray box Electrols.
- 4. Install motor starter.
- 5. Install S1 Electrols using the 4 mounting holes.
- Install cord grip and power source wires into top knockout on motor starter
 - a. Connect power wires to L1, L2, L3 and GND.

Note: There will be 2 wires in the motor ground lug.

- Install cord grip and motor wires into bottom knockout on motor starter.
 - a. Connect motor wires to 2T1, 4T2, 6T3 and motor ground.
- Install cord grip and control wires marked C1, C2, C3, and GND from S1 Electrols

into bottom knockout on motor starter.

- a. Connect wires C1, C2, C3, and GND to appropriate terminals.
- 9. Connect moisture alarm probe wires to terminals J and K on terminal plug "56JK78".

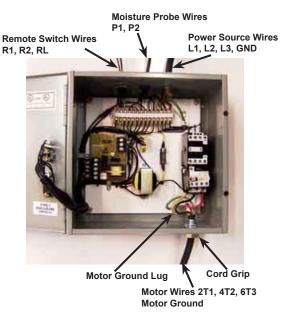
Note: If Electrols is part of a VSC or MPC, refer to "VSC or

MPC Manual" for further installation instructions.

- 10. Connect remote switch wires to terminal plug "FGH".
 - a. Connect switch wire to F.
 - b. Connect light wire to G.
 - c. Connect common wire to H.
- 11. Perform "3 Phase Motor Startup" procedure.

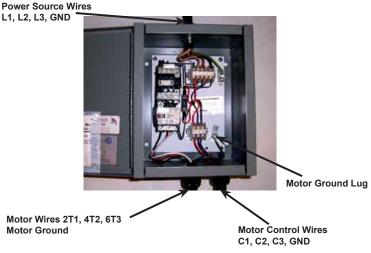
3 Phase Gray Box Electrols

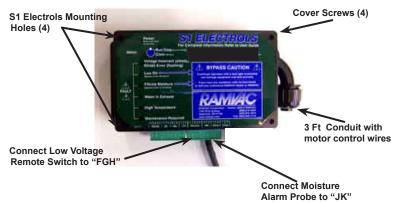
Note: Gray Box Electrols have several variations



Motor Starter

Note: Motor Starter have several variations

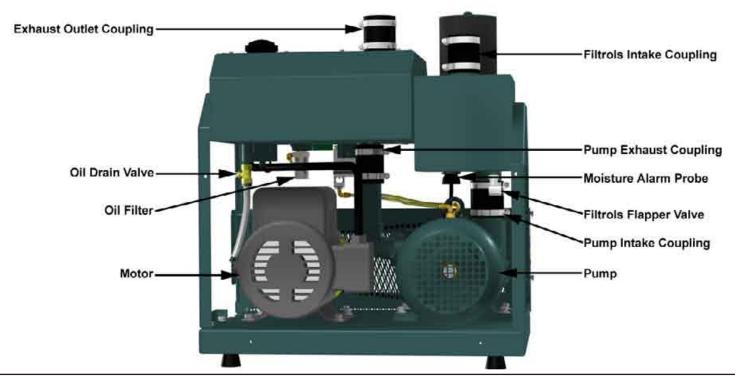




BISON

Bison Models Important Features





BISON

1 Phase Gray Box Electrols Upgrade

How to upgrade gray box Electrols to S1 Electrols on 1 phase Bison models.

- 1. Secure Disconnect.
- 2. Remove items from gray box Electrols.
 - a. Disconnect power source wires from L1, L2, and GND. Remove cord grip and power source wires from gray box Electrols.
 - b. Disconnect motor wires from 2T1, 4T2, and motor ground. Remove cord grip and motor wires from gray box Electrols.
 - Disconnect moisture alarm probe wires from P1 and P2. Remove wires from cord grip.
 - d. Remove remote switch wires from R1, R2, and RL. Remove wires from cord grip.
- 3. Discard gray box Electrols.
- 4. Install S1 Electrols using the 4 mounting holes.
- 5. Remove the cover screws and cover.

Note: There will be 2 wires under L1 screw and 2 wires under GND screw.

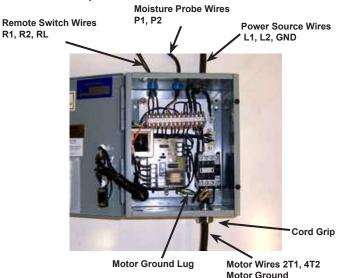
- 6. Install cord grip and power source wires in side knockout on S1 Electrols.
 - a. Connect power wires to L1, L2, and Gnd.
- 7. Install cord grip and motor wires to bottom knockout on S1 Electrols
 - a. Connect motor wires to L1, M1, and Gnd.
- 8. Install cover using the screws previously removed.
- 9. Disconnect oil switch and water switch (2 spade terminals) from moisture alarm cord.
 - a. Cut spade terminal ends from switch wires.
 - b. Install the supplied spade terminals on each of the 4 wire ends.
 - c. Connect supplied extensions to wires and connect to terminals.
 - Connect the oil switch wires to terminals 1 and 2 on terminal plug "12DE34".
 - ii. Connect the water in exhaust switch wires to terminals 3 and 4 on terminal plug "12DE34".
- Connect moisture alarm probe wires to terminals J and K on terminal plug "56JK78".

Note: If Electrols is part of a VSC or MPC, refer to "VSC or MPC Manual" for further installation instructions.

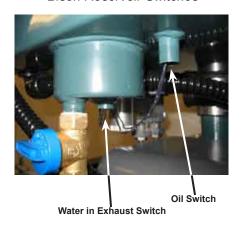
- 11. Connect remote switch wires to terminal plug "FGH".
 - a. Connect switch wire to F.
 - b. Connect light wire to G.
 - c. Connect common wire to H.

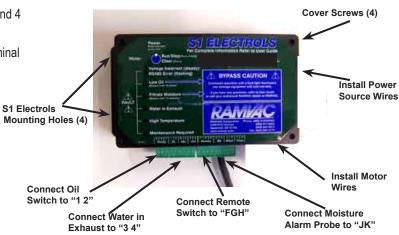
1 Phase Gray Box Electrols

Note: Gray Box Electrols have several variations



Bison Reservoir Switches





BISON

3 Phase Gray Box Electrols Upgrade

How to upgrade gray box Electrols to S1 Electrols on 3 phase Bison models.

- 1. Secure Disconnect.
- 2. Remove items from gray box Electrols.
 - Disconnect power wires from L1, L2, L3 and GND. Remove cord grip and power source wires from gray box Electrols.
 - b. Disconnect motor wires from 2T1, 4T2, or 6T3 and motor ground. Remove cord grip and motor wires from gray box Electrols.
 - Disconnect moisture alarm probe wires from P1 and P2.
 Remove wires from cord grip.
 - d. Disconnect remote switch wires from R1, R2, and RL.
 Remove wires from cord grip.
- 3. Discard gray box Electrols.
- 4. Install motor starter.
- 5. Install S1 Electrols using the 4 mounting holes.
- 6. Install cord grip and power source wires into top knockout on motor starter.
 - a. Connect power wires to L1, L2, L3 and GND.

Note: There will be 2 wires in the motor ground lug.

- 7. Install cord grip and motor wires into bottom knockout on motor starter.
 - a. Connect motor wires to 2T1, 4T2, 6T3 and motor ground.
- 8. Install cord grip and control wires marked C1, C2, C3, and GND from S1 Electrols into bottom knockout on motor starter.
 - a. Connect wires C1, C2, C3, and GND to appropriate terminals.
- 9. Disconnect oil switch and water switch (spade terminals) from moisture alarm cord.
 - a. Cut spade terminal ends from switch wires.
 - b. Install the supplied spade terminals on each of the 4 wire ends.
 - c. Connect supplied extensions to wires and connect to terminals.
 Note: See Bison Reservoir Swtches illustration on previous page for specific locations.
 - Connect the oil switch wires to terminals 1 and 2 on terminal plug "12DE34".
 - ii. Connect the water in exhaust switch wires to terminals 3 and 4 on terminal plug "12DE34".
- Connect moisture alarm probe wires to terminals J and K on terminal plug "56JK78".

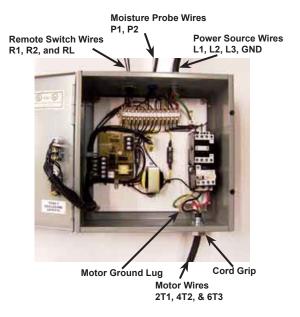
Note: If Electrols is part of a VSC or MPC, refer to "VSC or

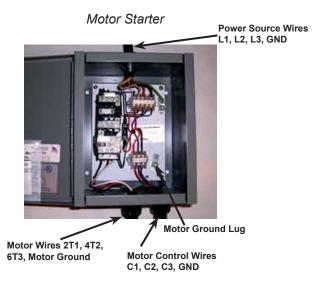
MPC Manual" for further installation instructions.

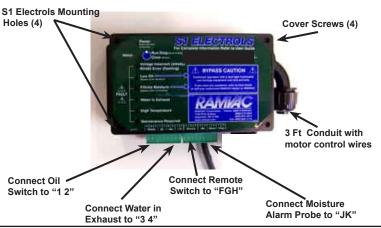
- 11. Connect remote witch wires to terminal plug "FGH".
 - a. Connect switch wire to F.
 - b. Connect light wire to G.
 - c. Connect common wire to H.
- 12. Perform " 3 Phase Motor Startup" procedure.

3 Phase Gray Box Electrols

Note: Gray Box Electrols have several variations







S1 ELECTROLS PC BOARD REPLACEMENT

S1 Electrols PC Board Replacement

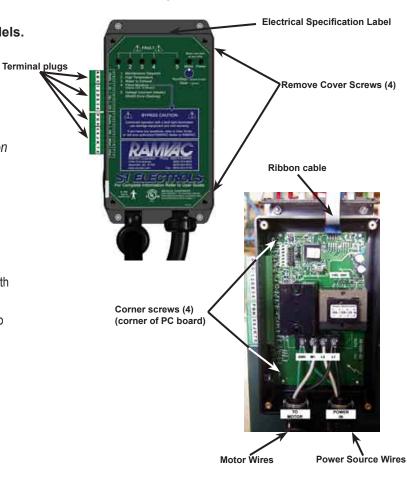
How to replace the S1 Electrols PC board on all models.

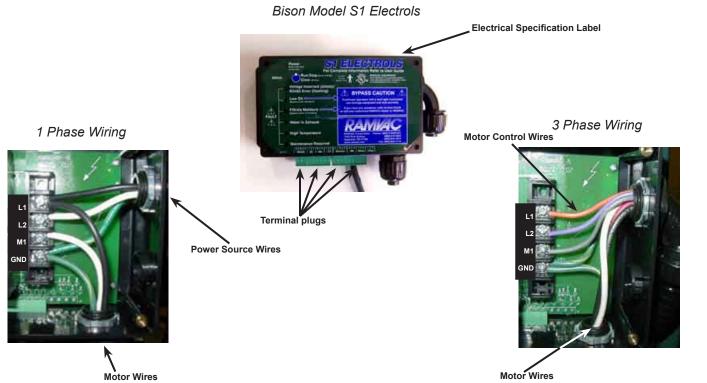
- 1. Secure Disconnect.
- Remove original Electrical Specifications decal from top of S1 Electrols.
- 3. Apply new Electrical Specifications decal to top of S1 Electrols. *Note orientation and position of termnal plugs for re-installation*
- 4. Remove terminal plugs attached to S1 Electrols.
- 5. Remove cover screws and open cover.

Note orientation of power source and motor wires for proper connection.

- 6. Disconect power source and motor wires from terminal strip.
- 7. Remove corner screws on the pc board. Remove pc board.
- 8. Install replacement pc board in S1 Electrols box and secure it with corner screws.
- 9. With proper orientation connect power source and motor wires to terminal strip.
- 10. Install cover using screws previously removed.
- 11. With proper orientation, insert terminal plugs into S1 Electrols.

Bulldog Model S1 Electrols





3 PHASE MOTOR START-UP

3 Phase Motor Start-up

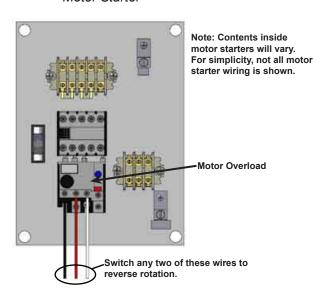
How to properly start a 3 phase unit the first time or after changes to motor, motor starter or Electrols.

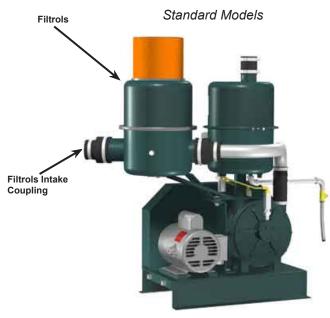
1. Turn power on at disconnect.

Caution: Pump has 50% chance of rotating backwards. DO NOT ALLOW debris to enter pump.

- 2. Check for correct pump rotation:
 - a. Standard Models:
 - i. Loosen Filtrols intake coupling and remove line.
 - ii. Place hand by Filtrols intake to determine airflow.
 - b. Bulldog and Bison Models:
 - i. Remove vacuum controller and main air filter from power unit.
 - ii. Place hand in Filtrols close to pump inlet to determine airflow.
- 3. Run vacuum unit long enough to determine airflow direction, then turn pump off.
 - a. If air blows out of inlet pipe:
 - i. Reverse any two motor wires on motor overload.
 - ii. Repeat step 3.
 - b. If air sucks into inlet pipe:
 - i. Clean any oil or debris out of Filtrols.
- 4. Complete 3 phase motor start-up
 - a. Standard Models: Reinstall Filtrols inlet line
 - b. **Bulldog and Bison Models:** Reinstall main air filter and vacuum controller.

Motor Starter





Bison and Bulldog Models





3100 First Avenue Spearfish SD 57783 USA Web: ramvac.com Phone: 1-800-5-RAMVAC 1-605-642-4614 Fax: 1-605-642-3776 SOF_7.2.3-01-139.doc Effective Date: 25-Oct-05 Page 16 of 16

